



**E-book**

**Building a Pharmaceutical  
Supply Chain That Works  
for Everyone**

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# Can Advanced Planning Finally Fix the Pharma Supply Chain Puzzle?



## PlanetTogether APS: Streamlining Operations

PlanetTogether APS empowers you to navigate the complexities of life sciences supply chain planning with a unified model, breaking down barriers and enabling holistic management. PlanetTogether APS facilitates the management of both clinical and commercial supply chains as a whole, seamlessly integrating interactions with suppliers, CMOs, and 4PL providers. This comprehensive approach leads to shorter reaction times, significant efficiency gains, reduced lead times, lower safety stock levels, and minimized risks associated with product expiry or regulatory changes.



## Empowering Your Teams

Planners, managers, and executives across your organization will experience the benefits of PlanetTogether APS. Full end-to-end visibility fosters collaboration across the supply chain, leading to a more streamlined and less fragmented operation. Imagine the positive impact this will have on your organization's efficiency and effectiveness.



## Delivering Life-Saving Medicines in a Shifting World

Life sciences supply chains, particularly in the intricate world of the pharmaceutical industry, face a constant balancing act. They grapple with unpredictable demand across different markets, the ever-present threat of regulatory changes, and disruptions caused by tenders and parallel trade. This complex reality makes it a real challenge for companies to consistently get the right medications to patients everywhere, ensuring they have the correct dose, packaging, and labeling.



## Embracing Flexibility for Optimal Pharma Supply Chain Performance

To handle this constantly changing environment, companies need to be flexible and smart. They have to be able to adjust their delivery routes quickly, keep just the right amount of medicine in stock (and the ingredients to make it), and use their production lines efficiently. They also need to carefully manage where their supplies come from, ensure quality, work well with partners, have backup options, and plan their finances wisely. At the end of the day, it's about everyone working together and making smart choices to ensure people get the medicines they depend on.

# Why It All Matters?

So, how can pharmaceutical companies navigate these challenges and build a more resilient and efficient supply chain?



## Embrace Digital Transformation

Implement Sales & Operations Planning (S&OP) software and leverage Machine Learning for valuable data insights, driving proactive, data-driven decisions.



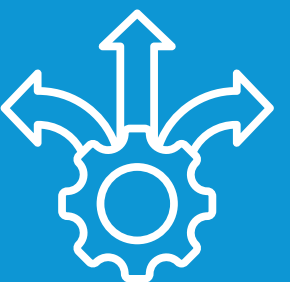
## Invest in integrated solutions

Utilize Integrated Business Planning (IBP) platforms to streamline communication and collaboration across departments for a unified supply chain approach.



## Focus on agility and flexibility

Flow Shop scheduling enables quick changes to production, making your supply chain adaptable to unexpected disruptions.



## Partner with the right technology providers

Choose a robust Advanced Planning and Scheduling (APS) solution like PlanetTogether APS for efficient SKU and Supply Chain Management (SCM), streamlining planning and execution.

## Life Sciences Optimization Cycle





# Overcoming the Complexities of the Pharmaceutical Supply Chain



## Exploring strategies to bridge the gap between innovation and patient access

The pharmaceutical industry is constantly pushing the boundaries of innovation, striving to develop groundbreaking treatments and therapies. However, this relentless pursuit of progress is intricately linked to a complex and ever-evolving supply chain. In this ever-changing landscape, pharmaceutical companies face numerous challenges, from ensuring timely delivery of critical materials to navigating stringent regulations and cost pressures.

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**What our clients are saying**

**"PlanetTogether cut our inventory costs by 15% and overtime by 20%. We now build to ship, not to stock."**

**-Director of Material Systems and IT for the Medical Devices industry**

## ERP and MES platform providers that integrate with PlanetTogether



### Unlocking Manufacturing Excellence: ERP and MES Platform Providers Seamlessly Integrate with PlanetTogether for Optimal Production Efficiency.

Transform your pharmaceutical manufacturing operations with PlanetTogether's comprehensive and unified solution. By seamlessly integrating with your existing ERP/MES systems, such as SAP, Microsoft Dynamics, and Aptean, PlanetTogether empowers you to optimize production planning, efficiently manage resources, and significantly improve overall efficiency.



Experience tangible results, including reduced lead times, increased productivity, enhanced customer satisfaction, and a stronger competitive edge in the dynamic pharmaceutical market.



**Ready to take your  
business performance  
to the next level?**

**GET A DEMO**

**planet**  **together**

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